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## CENTRAL INTELLIGENCE AGENCY

## INFORMATION REPORT

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COUNTRY USSR (Azerbaydzhan SSR)

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Petr Montin

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(FOR KEY SEE REVERSE)

The enclosed ten-page report on the Machine Construction Plant i/n  
Petr Montin at Baku

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U. S. S. R.

EconomicEngineering Works i/n Petr MONTIN. (Dates as in text)1. NAME:

Engineering Works i/n Petr MONTIN.  
(MASHINOSTROITEL'NY ZAVOD IMENI PETRA MONTINA) (3.12.42, 8.3.44, 7.9.45,  
5.10.46, 14.11.47, 20.4.49, 8.9.50, 22.2.51, 30.11.51, 5.1.52).

The works were identified with the number 329 in the press on 8.3.44  
but since the war the number has not been seen.

2. LOCATION:

SHAUMYANOVSKI Urban Raion of BAKU (16.1.47, 31.12.48, 24.6.50, 22.1.51).

The postal address of the Works is 10 EKSPORTNAYA ULITSA CHERNY GOROD, BAKU,  
AZERBAIJAN SSR.

3. CONTROL:

The Works belong to the "AZNEFTEZAVODY" Trust of the Ministry of Petroleum  
Industry (7.9.45, 23.11.46, 12.12.47, 5.4.49).

The Works previously (1933) belonged to the "AZNEFTEMASH" Trust to which  
most enterprises producing oil equipment belong, and were subsequently trans-  
ferred to the "AZNEFTEZAVODY" Trust.

4. HISTORY:

It is not known when the Works were founded. They were in existence in  
1933. During the war the Works produced munitions and various rewards were  
received by workers in this connection.

5. PRODUCTION:

1933	-	Flanges (PLANETS)
		Slide valves (ZADVIZHKA)
		Cooks (KRAN)
		Drill bits (DOLOTO)
1939	-	"PTI-800" boring plant (BUROVAYA USTANOVKA)
1940	-	" " " " "
1942	-	Munitions (10.2.42)
1945	-	Pumps for oil refining plant (7.9.45)
		Tractor drawn drilling winches (7.9.45)
		Drills (BORMASHINA) for the expanding of pipes (7.9.45)
		Compressor castings for the BUDENNY Works (7.9.45)
1946	-	Cast iron and double pipes (DVOINIK) with square flanges.
		"MPK-1-2" Type steam piston pumps
		"MPN-1-2" " " " "
		"MPN-4" " " " "
		"MPN-5" " " " "
		"MPN-6" " " " "
		"MPN-8" " " " "
		Centrifugal pumps produced by the Works for the first time (5.10.46).
		Milling machines (SHAROGHEBNIY PRIZHAT) produced by the Works for the first time (5.10.46).

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- 1946 - Copper sluice valves (KLINKETOVAYA ZADVIZHKA) produced by the works for the first time (5.10.46)  
 Steam pumps (16.7.46)  
 Return bends (RETURBEND) (16.7.46)  
 Cast iron pipes (16.7.46)  
 Small turbines (TURBINKA) (16.7.46)  
 Bronze sluice valves (9.3.46)  
 HOOK's joints (SHARNIR GUKA) (9.3.46)  
 Universal pneumatic small turbines which rotate milling machines through the medium of HOOK's joints (9.3.46).
- 1947 - Small turbines for 2½", 4" and 6" pipes.
- 1948 - "PTM-T" small turbines  
 "PTM-6" " " "
- 1949 - Steel sluice valves (24.8.49)
- 1951 - New oil equipment (10.11.51)  
 High pressure slide valves (13.12.51)  
 Return bends (3.10.51)  
 Steel fittings (3.10.51)  
 Cast iron pipes (3.10.51)
- 1952 - Flange forgings (31.1.52)

6. OUTPUT:

No definite information is available about output. In the press (17.4.51) it was mentioned that during the first quarter of 1951 the forge had produced 90 tons of forgings over and above the plan.

7. PERSONNEL:

- NASIROV Z. - Director (3.10.51)
- YUSUF-ZADE RASUL IERAGIMOVICH - Former director (8.3.44, 27.7.45, 13.8.46, 15.1.49).
- SHIFRIN DANIIL INOVICH - Chief engineer (3.7.44, 26.7.46, 3.10.51).  
 Acting director during the interval between the departure of YUSUF-ZADE and the arrival of NASIROV (8.9.50, 5.1.51).
- SATTAROV MAHED - Chief Power Engineer (GLAVNY ENERGETIK) and head of the Electrical Shop (8.9.50, 22.2.51)
- FATALIEV A. - Head of the Planning Section (5.1.51)
- DANIELYAN - Chief mechanical engineer (26.7.46)
- DANIELYAN G. - Head of the Fittings Shop (ARMATURNY TSEKH) (2.3.46, 8.9.50).
- DADASHYAN S. - Head of the Machine Assembling Shop (5.1.51)
- KLIMENKO G. - Head of the Foundry (8.9.50)
- SHCHETINSKI V. - " " " Forge (30.12.51. Former head of the Machine Assembling Shop (8.9.50).
- ANISHCHENKO P. - Former head of the Forge (8.9.50).
- NADTOCHI - Head of the Tool Shop (5.1.52)
- SUBBOTIN - Engineer. Head of a shop or section (2.3.46)
- KAREV - " " " " " " (2.3.46)
- LAPIN - Former head of the Fittings Shop (23.11.47)
- NAZAROV - A former head of the Machine Assembly Shop (7.9.45)
- KLIMENKO - Chief metallurgist (7.9.45)
- MAMEDOV - Chief technologist (26.7.46)
- SEVASTYANOV - Head of the Technical Control Section (26.7.46)
- ARAKELOV - Former chief engineer (27.7.45)
- ALSHVANG - Engineer (26.7.46)
- MONTINA MARIYA VASILEVNA - Engineer. Born 1893. Party member (8.12.50)
- AGARONOV A. - Secretary of the Party Organisation (27.7.45, 13.8.46, 24.10.50, 3.10.51)
- MYAGKOV M. - President of the Works Trade Union Committee (27.7.45, 8.9.50, 3.10.51)
- TALYBOVA Kh. - Secretary of the "Komsomol" Organization (8.9.50, 5.1.51, 3.10.51)
- PUPYKINA - Editor of the Works "all newspaper (5.1.50)

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8. SHIFTS:

Probably three shifts.

9. SHOPS:

- a) Fittings Shop (ARMATURNY TSEKH). This shop was installed in March 1945 (15.3.51, 11.1.52). It is equipped with moulding machines.
- b) Machine Assembly Shop (MEKHANOSBOROCHNY TSEKH). Produced pumps for oil refinery plants, tractor winches for drilling etc., and has mastered the production of drilling machines for expanding pipes in oil refining plants (7.9.45, 17.3.50, 15.3.51, 11.1.52)
- c) Forge (11.3.50, 15.3.51, 30.12.51, 31.1.52)
- d) Cleaning Shop (OHRUBOCHNY TSEKH) (31.1.52)
- e) Foundry (8.9.50, 15.3.51, 31.1.52)
- f) Hot Shop (GORYACHI TSEKH) (Possibly the forge) (17.4.51, 11.1.52)
- g) Electrical Shop (22.2.51)
- h) Pipe-rolling Shop (TRUBOPROKATNY TSEKH) (5.1.51)
- i) Tool Shop (5.1.52)
- j) Steel Foundry. Was to have been built together with the Machine Assembly Shop during the 1946-1950 Five Years Period (19.5.46).
- k) New Fittings Shop (5.1.51)

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11. MISCELLANEOUS:

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A few extracts from the press which are given below give some idea of the efficiency of the Works.

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- a) In August 1945 the Works produced goods in excess of the program  One of the shops overfulfilled the program  by 14% (7.9.45). 50X1-HUM
- b) By the end of October 1946 the Works had completed 11 months' program  and produced goods to the value of 1,600,000 roubles in excess of the plan (5.10.46). 50X1-HUM
- c) By the middle of November 1947 the Works had completed the years' program  The output for ten months compared with 1946 had increased by 30% (14.11.47) and the value of the output in excess of program  was 4,000,000 roubles (23.11.47). 50X1-HUM
- d) In 1948 the Works made a profit of 1500,000 roubles (15.1.49) and the program  was carried out efficiently ahead of schedule (31.12.48, 1.3.49). 50X1-HUM
- e) During the first quarter of 1949 the Works produced goods in excess of the program  to the value of 1,784,000 roubles (20.4.49) 50X1-HUM
- f) In 1950 the program  was over-fulfilled and productivity increased by 12.5%. 50X1-HUM
- g) In January 1951 it was stated that during the post-war 5 Years Plan as a result of the introduction of new equipment and the latest

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operational methods the output was doubled and [ ] productivity increased by 80%. During the last three years of the Plan the Works accumulated funds of over 5,000,000 roubles in excess of the program [ ] 5.1.51).

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During the third quarter of 1951 the Works obtained a third prize.

During the last months of 1951 the increase in output of some articles of production compared with the previous year was as follows: return bends 41.5%, steel fittings 109.8% and cast iron pipes 20.8%.

At the end of 1951 the enterprise was given the title of "Collective Stakhanovite [ ] Works" (30.11.51).

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However in January 1951 the acting director of the Works admitted, in an article, that considerable losses were being borne by the Works as a result of rejects. 9.4% of the annual output of iron castings were rejected (5.1.51).

- h) In April 1952 it was stated that the Works had not fulfilled the State program [ ] during the first quarter of 1952 in respect of certain articles (20.4.52).

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In May 1952 it was announced that the Works had fulfilled the four months' program [ ] ahead of schedule and had produced new and modern equipment for the Petroleum Industry (4.5.52).

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APPENDIX I.

Below is given the source from which information in respect of some of the articles produced by the Works was obtained:-

Description	Remarks
:Flanges (FLANETS) :Slide valves (ZADVIZHIKA) :Cocks (KRAN) :Drill bits (DOLOTO)	:Manual of Machine Building Industry: :of the U.S.S.R. 1933. Page 124. :
: "PTI-800" Boring plant. :(BUROVYE USTANOKI TIPA "PTI-800")	: Handbook of Oil-well Drilling 1947. : EVSEENKO. Page 428. <span style="border: 1px solid black; display: inline-block; width: 100px; height: 1.2em; vertical-align: middle;"></span> 50X1-HUM :
:Cast iron and double pipes with :square flanges. :(TRUBY CHUGUNNYYE I DVOINIKI S :KVADRATNYMI PLANTSAMI)	: Handbook of the Builder and Assembler : of the Oil Industry 1946. : M.M. BASHILOV. Page 53. <span style="border: 1px solid black; display: inline-block; width: 100px; height: 1.2em; vertical-align: middle;"></span> 50X1-HUM :
:Steam Piston Pumps - Types : "MPK-1-2" "MPN-1-2", "MPN-4", : "MPN-5", MPN-6", "MPN-8". :(PAROVYE PORSHNEVYE NASOSI. :TIPOV "MPN-1-2" etc).	: - d i t t o - : <span style="border: 1px solid black; display: inline-block; width: 100px; height: 1.2em; vertical-align: middle;"></span> Page 59. 50X1-HUM :
:Small turbines (TURBINKA) for : 2 1/2", 4" and 6" pipes.	: NEFTYANOE KHOZYAISTVO. December, 1947. : Page 59. :
:Small turbines - types : "PTM-T" and "PTM-6"	: NEFTYANOE KHOZYAISTVO. December, 1948. : Page 41. : "Operator of a Thermic Cracking Plant, : PICHUGIN". Pages 132, 133. : <span style="border: 1px solid black; display: inline-block; width: 100px; height: 1.2em; vertical-align: middle;"></span> 50X1-HUM :

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ATTACHMENT TO APPENDIX I.

"PTI-800" Boring Plant.

1. This plant was produced by the Works in 1939 and 1940 in conjunction with the Works i/n LENINA to an "AZINMASH" design. It is used for boring wells to a depth of 800 metres by means of 5/16" drill pipes.
2. The plant is composed of the following main parts:-
  - a) "LT2M-65" tractor elevator adapted for work in connection with well boring.
  - b) "R460-SHZ" rotor with an individual drive from an independent Diesel engine "M-17-CHTZ" with a gearbox, mounted on a common framework.
  - c) Pump aggregate operated by "RA-400" equipment, composed of two "NG-4" sludge pumps, single shaft clay mixer and a "M-17" Diesel engine with transmissions, mounted on a trailer platform with a caterpillar track.

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ATTACHMENT TO APPENDIX I.

Cast Iron and Double Pipes with  
Square Flanges.

a) Cast Iron Pipes:

Material - Cast iron "SCH-32"

Weight of pipe 84 kgs.

Temperature of working surroundings not more than 300°C and maximum pressure not more than 13 kgs per square cm.

b) Double Pipes:

Material - Cast iron "SCH-32"

Weight of pipe 32 kgs.

Temperature of working surroundings not more than 250°C and working pressure 10 kgs per square cm.

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ATTACHMENT TO APPENDIX I.Steam Piston Pumps

Max. pressure in atm.	Output Cub. metr. p/hr.	Number of double strokes p/min.	Type	Admissible temperature for pumping liquids, in degrees C.	Size of cylinders stroke: pump	Piston: weight in kgs.	Approx. Required steam pressure in atm.
20	60	30	MPK-1-2	200	520 : 170 : 305	3230	4
20	60	30	MPN-1-2	cold oil products	320 : 170 : 305	3700	4
20	35	25	MPN-4	-ditto-	356 : 150 : 305	3050	5
25	100	16	MPN-5	200	356 : 150 : 580	8200	5
25	60	25	MPN-6	200	640 : 200 : 420	6200	4
25	60	25	MPN-6	cold oil products	640 : 200 : 420	6550	4
15	15	25	MPN-8	200	300 : 120 : 310	1930	4
15	15	25	MPN-8	cold oil products	300 : 120 : 310	2150	4

ATTACHMENT TO APPENDIX I.

Small Turbines Types "PTM-T and "PTM-6"

PTM stands for PAROVAYA TORBINKA MONTINA (Small steam turbine from the MONTIN Works). The letter "T" after "PTM" in the first title stands for "TANDEM" and the figure "6" in the second denotes the number of blades in the turbine.

The "PTM-6" is an improved type of small turbine. It differs from other types in that its blades are made of "TEXTOLITE" as opposed to steel and do not require lubrication. It permits the milling cutter (SHAROSHKI) and breaking hammer (OTBOINY MOLOTOK) to operate simultaneously and ensures a high output.

During free running trials, the revolutions in the case of the two types of turbines differed. With a compressed air pressure of 8 atm. the "PTM-T" turbine developed 4500 rpm and the "PTM-6" - 4450 rpm. At a pressure of 4 atm. the "PTM-T" turbine developed 4200 rpm and the "PTM-6" 3900 rpm.

These small turbines are used for removing coke from the pipes of furnaces in cracking plants.

Details of operations and comparative tables of these turbines are available.

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APPENDIX II.

In addition to the books and the periodicals mentioned in Appendix I, the undermentioned Soviet newspapers dating from 1945 to 1952. have provided material for the compilation of this report.

"BAKINSKI RABOCHI"

"IZVESTIYA"

"KOMMUNIST ARMENI"

"KOMSOMOLSKAYA PRAVDA"

"PRAVDA"

"TRUD"

"VEDOMOSTI VERKHOVNOGO SOVETA SSR"

"ZARYA VOSTOKA".

The dates on which the relevant information was published in the a/m newspapers are enclosed in brackets in the text of the report.

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